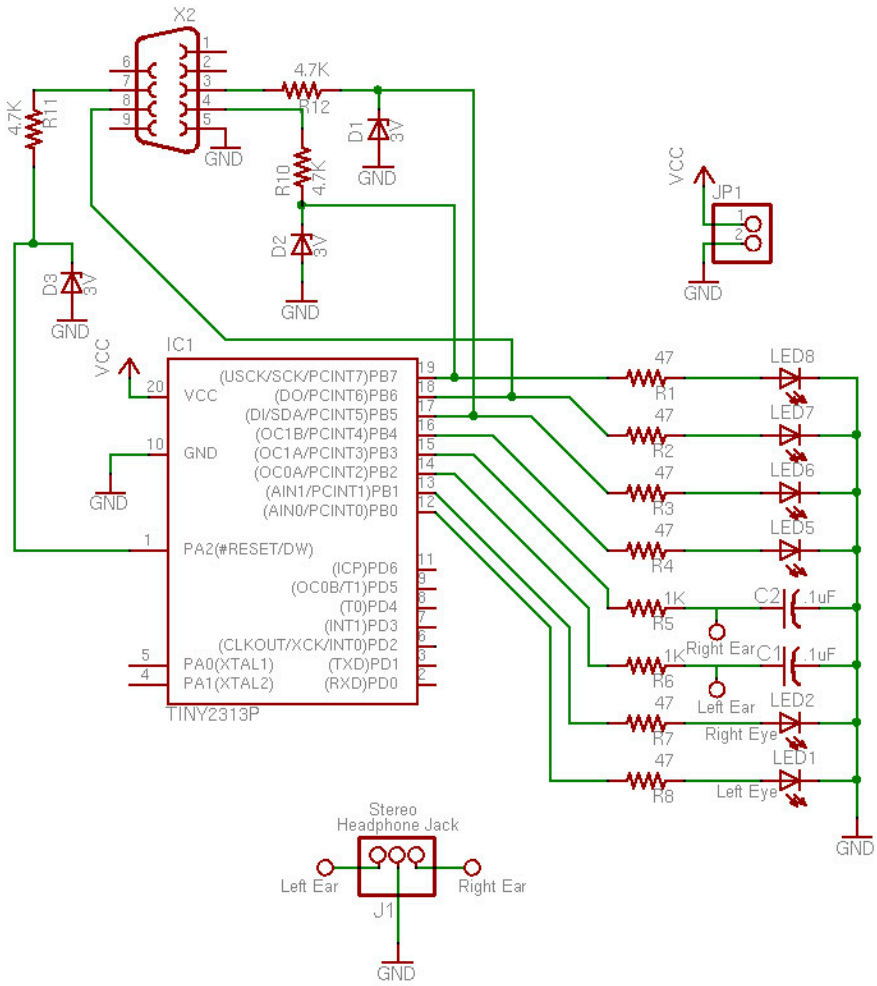

R5 / C2 and R6 / C1 are each Low Pass Filters
for converting the square-wave output of the
microcontroller to sine-waves (more or less).

Here's the math:
We want the cut-off frequency (Fc) of the Low Pass Filter < half 400Hz tone we'll be using:
Fc = 1 / (2 * Pi * R * C) = 1 / (6.28 * 1000 * .000001) = 160Hz
This works because a 400Hz square-wave can be modeled as a 400Hz sine-wave
with lots of multiples of this frequency added to it.
The LPF greatly diminishes the volume of all frequencies greater than 400Hz,
leaving the 400Hz sine-wave mostly untouched.

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